

 <b>synerzine</b> <sup>TM</sup>	<b>Title:</b>		W099 Product Specification	
	<b>Document #:</b>	02-1006	<b>Rev #:</b>	002
	<b>Status:</b>	ACTIVE	<b>Date Issued:</b>	01/30/2020

### Product Identifiers

Product Name:	*ISOPROPYL ISOVALERATE
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Synerzine Item #	<b>W099</b>	CAS #	32665-23-9	FEMA #	2961
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### Material Properties

Molecular Formula	C8H16O2	Flash Point (°F, CC)	90
Molecular Weight	144.21	Boiling Point	68-70°C/55mm
Shelf Life (days)	730	Physical State	Liquid

Solubility	Insoluble in water, soluble in organic solvents
Storage and Stability	Store in fully closed container in cool (~20°C) dry place.
Handling Precautions	Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.

### Specified Critical Limits

Critical Property	Test Method	UOM	Lower Limit	Upper Limit
Color	Visual Analysis	None	Colorless	Colorless
Odor	Organoleptic Analysis	None	Sweet, pineapple	
Chemical Purity	Gas Chromatography	%	98.0%	100.0%
Density	Density Analysis	g/cm <sup>3</sup> @ 20°C	0.848	0.853
Refractive Index	Refractometric Analysis	nD20	1.392	1.402

### Notes

*This specification was generated electronically, and is therefore unsigned.*

**Synerzine**

Quality Control Dept.

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